

## **Rough Openings For Commercial Door Frames**

#### **Timely 20 GA. Steel Frames:**

Recommended Width required: Nominal Door width + 1-1/4" Recommended Height required: Nominal Door height +1"

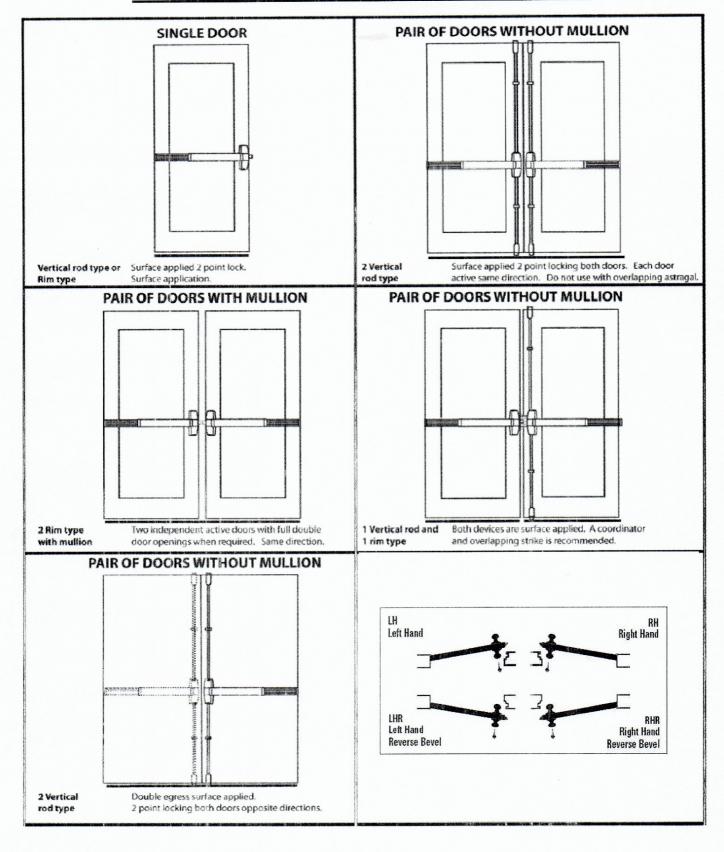
#### 16 GA. Steel Drywall Frames 3pc Knockdown (KD):

Recommended Width required: Nominal Door width + 1-1/2" Recommended Height required: Nominal Door height +3/4"

## 16 GA. Steel Masonry Frames 3pc Knockdown (KD):

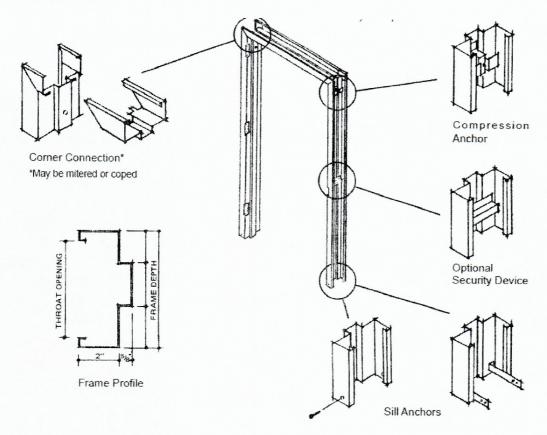
Recommended Width required: Nominal Door width + 4" Recommended Height required: Nominal Door height + 2"

## Commercial Exit Device/Panic Usage Chart

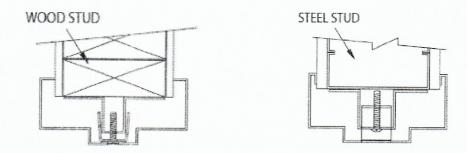


# Standard Commercial Drywall Frame Applications and Installation

Standard Commercial Drywall frames consist of a 3 piece knock down construction with a base strap anchor and compression anchors as shown below.



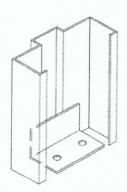
Commercial Drywall frames are meant to wrap a finished wall and can be used in almost any stud wall application where a wrap around type frame is approved.



Commercial Drywall Frames are quick and easy to install. The Diagram below illustrates how the frame is installed into an existing opening.

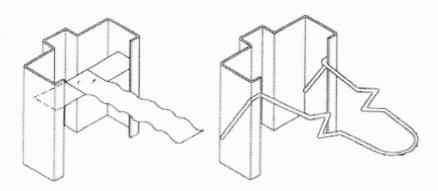
# **Masonry Frame Applications for New Construction**

Frame applications in new construction or unfinished masonry wall openings commonly use a floor base anchor to secure the frame to the floor with a field approved mechanical fastener. The Floor Base anchor is welded to the bottom of the masonry frame.



Floor Base Anchor

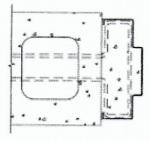
In addition to the floor base anchor the frame must also be mounted by using a masonry strap anchor or a masonry wire anchor as shown below.



**Masonry Strap Anchor** 

**Masonry Wire Anchor** 

These anchors are not welded to the frame but mount loose inside the frame and are placed between the blocks during the construction of a masonry wall as shown below. Professional installation is recommended.

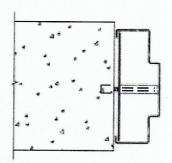


Masonry Wire and Strap Anchor Installation

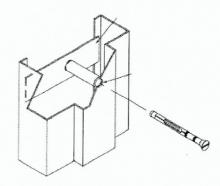
# Masonry Frame Applications for Existing Openings "Punch & Dimple"

Punch and Dimple Prep consists of a welded tube anchors and channel reinforcements for installing steel frames into existing openings where a butt up type frame is required. Punch and dimple prep is recommended for quick and easy installation into any masonry or butt up application.

Punch and dimple prep is commonly used to mount the frame to an existing wall using an expansion bolt or a wood lag bolt as shown below.



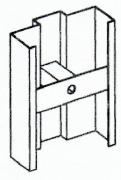
**Existing Masonry Wall** 



Masonry Expansion Bolt or Wood Lag Bolt Application

Although punch and dimple prep can only be applied to a masonry profile frame, it may be used on a wood framed wall where a butt up frame installation is suitable. Punch and dimple consists of (4) welded tube anchors per leg to reinforce the frame against the insertion of a masonry expansion bolt or wood lag bolt.

**Masonry Expansion Bolt** 



Welded Tube Anchor



**Wood Lag Bolt**